

NORDICA
LET'S SKI



2024 | 2025
Workbook







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Our Position

Serving winter since 1939, Nordica inspires everyone to find and grow their passion for skiing.



Our Vision

Be the leader in amplifying the sport and community of skiing.



Our Mission

Inspire and outfit every skier with the equipment they'll rely on to experience amazing days.



Our Promise

**Invite
the
world
to ski.**



Our Values

Be the best.

We never settle for less than delivering excellent products for all skiers.

Do the right thing.

We always treat people and the planet with integrity.

Share the joy.

We love what we do. We live to share the fun and happiness skiing brings into our lives.

Keep creating legacy.

Our experience and expertise fuel leading innovation and help shape the future of skiing.

Build relationships.

We empower community through shared passion. We build deeper bonds between people and their skis.





Manifesto

**This one goes out to all the people who love to ski.
To every skier who makes each run one to remember.**

**And to everyone who opens their powder-packed
hearts to the world.**

**This goes out to the boots and skis that make our days
brighter and our runs better. To the adventures that
bring us closer and remind us what matters.**

**Together, we create family and fellowship.
We always raise the bar.
We play it our way.**

And we invite the world to come along with us.

Let's Ski.

A group of about ten skiers is gathered on a snowy mountain slope. They are wearing various winter gear, including jackets in shades of pink, blue, and green. The background is a vast, dense forest of evergreen trees, some of which are covered in snow. The sky is clear and blue. The overall scene is a winter sports setting.

NORDICA

LET'S SKI

Recycle Your Boots.

Give Your Old Ski Boots a Second Life.

WE ARE AT THE BEGINNING OF A NEW WAY OF CONCEIVING THE SKI BOOT LIFE CYCLE. RECYCLE YOUR BOOTS IS NOT THE FINAL ANSWER, NOT YET, BUT IT IS A SITE OF CONSTANT INNOVATION.

Plastic waste is a problem

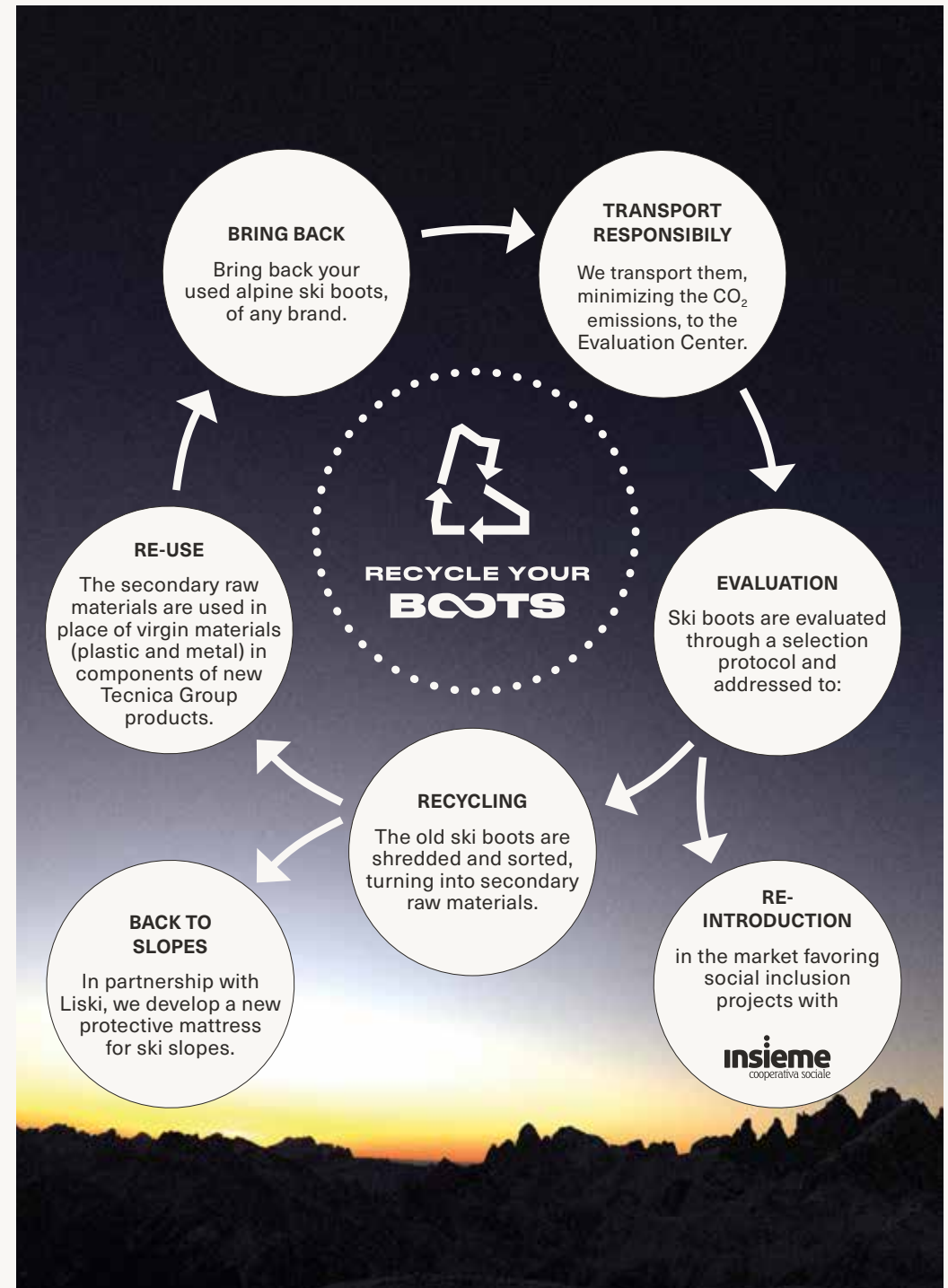
Recycle Your Boots was born from the consciousness that our society globally is producing an enormous quantity of waste. And that plastic has become a big problem for our planet, literally as big as a continent. When old ski boots reach the end of their usable life, they often end up in a dump or are burned in waste-to-energy plants. We want to make it possible for anyone to return their old boots, from any brand. **Nordica will recycle the old pair completely**, in a transparent and sustainable process. Nordica is launching the Recycle Your Boots campaign to make a circular economy the new business model for the ski industry. The collecting and recycling initiative has been adopted by the **LIFE programme – the EU's funding instrument for the environment and climate action** – and will be effective across eight European countries as early as this winter season.



The Life-RecycleYourBoots project has received funding from the LIFE Programme of the European Union.



FIND OUT MORE





Ski boots



Closure Systems.

Fit You Desire,
Closure You Deserve.

Traditional Buckles

Precise.
Performing.
Timeless.

BOA® Fit System

Iconic.
Adaptive.

Memory Wiring

Easy.
Fast.
Memory Fit.



Dobermann 5

A New Era.

BREAD FOR SUCCESS.

The new Dobermann collection looks as good as it performs. After all, since Nordica's inception in 1939, the brand has been synonymous not only with performance but also with design. And for the fifth generation of the Dobermann, we wanted to create an aesthetic that was especially worthy of the collection's legendary lineage. Forged directly into the mold for the shell, the Dobermann's black embossed logos shine on the boot's brushed surface. The classic Dobermann logo adorns the inside of the boot's cuff and is paired with the penetrating—and aggressive—red eyes that pop on the back of the boot's spine. Cloaked in black, the boot delivers a stealth appearance that alludes to its vicious performance.



FIND OUT
MORE



Word Cup / Dobermann

93mm

Dobermann 5 RD – ES

carry forward

050T02 00 7T1 - black



soles

Not replaceable -
Alpine DIN 5355

last (mm) **flex**
93 150-130

size range
22,5-29,5

g/MP 26,5
2450

liner type/style
Heel Link Laced Race Fit

technologies

Dynamic Booster Stiff
Double Setting
Quick Spoiler
4 Buckles RD Micro Alu
5 mm Lifters in Box

Dobermann 5 RD – S

carry forward

050T04 00 M99 - black



soles

Not replaceable -
Alpine DIN 5355

last (mm) **flex**
93 140-120

size range
22,5-29,5

g/MP 26,5
2450

liner type/style
Heel Link Laced Race Fit

technologies

Dynamic Booster Stiff
Double Setting
Quick Spoiler
4 Buckles RD Micro Alu
5 mm Lifters in Box

Dobermann 5 RD – M

carry forward

050T06 00 047 - black



soles

Not replaceable -
Alpine DIN 5355

last (mm) **flex**
93 120-100

size range
22,5-29,5

g/MP 26,5
2450

liner type/style
Heel Link Laced Race Fit

technologies

Dynamic Booster Med
Double Setting
Quick Spoiler
4 Buckles RD Micro Alu
5 mm Lifters in Box

Dobermann 5 RD – soft L.C.

carry forward

050T10 00 N96 - black



soles

Not replaceable -
Alpine DIN 5355

last (mm) **flex**
93 110-90

size range
22,5-27,5

g/MP 24,5
2060

liner type/style
Heel Link Laced Race Fit
L.C.

technologies

Dynamic Booster Med
Double Setting
Quick Spoiler
4 Buckles RD Micro Alu

Race – On Piste / Dobermann

96mm

Dobermann 5 S

carry forward

050T07 00 6R5 - black



soles

Not replaceable -
Alpine DIN 5355

last (mm) **flex**
96 140-120

size range
22,5-29,5

g/MP 26,5
2310

liner type/style
Dobermann 5 Race laced

technologies

Dynamic Booster Med
Double setting
Quick Spoiler
4 Buckles Micro Alu
screwed
5 mm Lifters in Box

Dobermann 5 M

carry forward

050T11 00 9G1 - black



soles

Not replaceable -
Alpine DIN 5355

last (mm) **flex**
96 120-100

size range
22,5-29,5

g/MP 26,5
2310

liner type/style
Dobermann 5 Race laced

technologies

Dynamic Booster Med
Double setting
Quick Spoiler
4 Buckles Micro Alu
screwed
5 mm Lifters in Box

Dobermann 5 M L.C.

carry forward

050T14 00 7T1 - black



soles

Not replaceable -
Alpine DIN 5355

last (mm) **flex**
96 110-90

size range
22,5-27,5

g/MP 24,5
2060

liner type/style
Dobermann 5 Race
laced L.C.

technologies

Strap 45mm
Quick set Spoiler
4 Buckles Micro Alu
screwed

Dobermann 5 soft L.C.

carry forward

050T18 00 243 - black



soles

Not replaceable -
Alpine DIN 5355

last (mm) **flex**
96 90-70

size range
22,5-27,5

g/MP 24,5
2060

liner type/style
Dobermann 5 Race
laced L.C.

technologies

Strap 45mm
Quick set Spoiler
4 Buckles Micro Alu
screwed

Machine Family.

The Performance You Demand, The Comfort You Desire.





NORDICA
LET'S SKI

All Mountain / High Performance / Promachine

98mm

Promachine 130 GW

050F42 04 7T1 - black / anthracite / red



soles
Michelin® Gripwalk®
soles
last (mm) flex
98 130
size range
22,5-30,5
g / MP 26,5
1870
liner type/style
Isotherm 3D Cork Fit R
laced & adjustable
tongue
technologies
Infrared
Tri-Fit Technology
45mm Power
Driver Strap
Tri Force Construction
Easy Entry Soft Flap

Promachine 120 GW

050F44 03 688 - grey / black / red



soles
Gripwalk® soles
last (mm) flex
98 120
size range
24,0-30,5
g / MP 26,5
1830
liner type/style
Isotherm 3D
Cork Fit Primaloft®
technologies
Infrared
Tri-Fit Technology
45mm Power
Driver Strap
Tri Force Construction
Easy Entry Soft Flap



Promachine 110 GW

050F50 03 7T1 - black / anthracite / red



soles
Gripwalk® soles
last (mm) flex
98 110
size range
24,0-30,5
g / MP 26,5
1810
liner type/style
Isotherm 3D
Primaloft®
technologies
Infrared
Tri-Fit Technology
45mm Strap
Tri Force Construction
Easy Entry Soft Flap

Promachine 100 GW

050F53 03 4F1 - anthracite / grey / red



soles
Gripwalk® soles
last (mm) flex
98 100
size range
24,0-30,5
g / MP 26,5
1810
liner type/style
Isotherm 3D
Primaloft®
technologies
Infrared
Tri-Fit Technology
45mm Strap
Tri Force Construction
Easy Entry Soft Flap

Promachine 90 GW

NEW

050A12 00 100 - black / anthracite / red



soles
Gripwalk® soles
last (mm) flex
98 90
size range
22,5-28,5
g / MP 24,5
1630
liner type/style
Isotherm 3D
Primaloft®
technologies
Tri-Fit Technology
35mm Strap
Tri Force Construction
Easy Entry Soft Flap

Promachine 115w GW

050F46 04 6R5 - black / green / white



soles
Michelin® Gripwalk®
soles

last (mm)	flex
98	115

size range
22,0-27,5

g/MP 24,5
1690

liner type/style
Isotherm 3D Cork W
Primaloft®

technologies
Infrared
Tri-Fit Technology
45mm Power
Driver Strap
Tri Force Construction
Easy Entry Soft Flap

Promachine 105w GW

050F48 03 9F7 - white / light blue / black



soles
Gripwalk® soles

last (mm)	flex
98	105

size range
22,0-27,5

g/MP 24,5
1670

liner type/style
Isotherm 3D Cork W
Primaloft®

technologies
Infrared
Tri-Fit Technology
35mm Power
Driver Strap
Tri Force Construction
Easy Entry Soft Flap

Promachine 95w GW

050F52 03 798 - black / light blue / white



soles
Gripwalk® soles

last (mm)	flex
98	95

size range
22,0-27,5

g/MP 24,5
1650

liner type/style
Isotherm 3D W
Primaloft®

technologies
Infrared
Tri-Fit Technology
Strap 35mm
Tri Force Construction
Easy Entry Soft Flap

Promachine 85w GW

050F54 03 4F2 - black / avio / white



soles
Gripwalk® soles

last (mm)	flex
98	85

size range
22,0-27,5

g/MP 24,5
1630

liner type/style
Isotherm 3D W
Primaloft®

technologies
Infrared
Tri-Fit Technology
Strap 35mm
Tri Force Construction
Easy Entry Soft Flap



Dialed in Precision.

Speedmachine 3 BOA®

Nordica's Speedmachine 3 BOA® is at home
anywhere—and everywhere.

With an emphasis on comfort and performance, these all-mountain boots feature liners and shells that reduce weight and boost the transmission of power. Thanks to a BOA® closure system paired with Nordica's Tri Force technology, you can adjust the boot's fit with exceptional precision. This design also enhances response for incredible confidence and control. And for a fit that's truly personal, the boot's liners and shells can readily be customized. Whether making turns on corduroy or floating through powder, Nordica's Speedmachine 3 BOA® is ready to make your dreams come true.



All Mountain / High Performance / Speedmachine

100mm

Speedmachine 3 BOA® 130 GW

NEW

050Q08 00 7T1 - black / anthracite / red



BOA DIALED IN. PRECISION FIT.

soles
Gripwalk® soles
last (mm) flex
100 130
size range
24,0-31,0
g / MP 26,5
1920
liner type/style
3D Cork Fit Primaloft®
technologies
BOA® Fit System
Infrared
Flex Adjustment
Tri-Fit Technology
45mm Power
Driver Strap
Tri Force Construction
Easy Entry Soft Flap

Speedmachine 3 BOA® 120 GW

NEW

050Q10 00 688 - grey / black / red



BOA DIALED IN. PRECISION FIT.

soles
Gripwalk® soles
last (mm) flex
100 120
size range
24,0-31,0
g / MP 26,5
1920
liner type/style
3D Cork Fit Primaloft®
technologies
BOA® Fit System
Infrared
Flex Adjustment
Tri-Fit Technology
45mm Strap
Tri Force Construction
Easy Entry Soft Flap

Speedmachine 3 BOA® 110 GW

NEW

050Q14 00 N96 - black / grey / red



BOA DIALED IN. PRECISION FIT.

soles
Gripwalk® soles
last (mm) flex
100 110
size range
24,0-31,0
g / MP 26,5
1910
liner type/style
3D Cork Fit Primaloft®
technologies
BOA® Fit System
Infrared
Tri-Fit Technology
35mm Strap
Tri Force Construction
Easy Entry Soft Flap

Speedmachine 3 BOA® 105w GW

NEW

050Q11 00 4F3 - green / black / aqua



BOA DIALED IN. PRECISION FIT.

soles
Gripwalk® soles
last (mm) flex
100 105
size range
22,0-27,5
g / MP 24,5
1700
liner type/style
3D Cork Fit W
Primaloft®
technologies
BOA® Fit System
Infrared
Tri-Fit Technology
45mm Strap
Tri Force Construction
Adjustable Cuff Profile
Easy Entry Soft Flap

Speedmachine 3 BOA® 95w GW

NEW

050Q17 00 798 - black / light blue / white



BOA DIALED IN. PRECISION FIT.

soles
Gripwalk® soles
last (mm) flex
100 95
size range
22,0-27,5
g / MP 24,5
1700
liner type/style
3D Cork Fit W
Primaloft®
technologies
BOA® Fit System
Infrared
Tri-Fit Technology
35mm Strap
Tri Force Construction
Adjustable Cuff Profile
Easy Entry Soft Flap



All Mountain / High Performance / Speedmachine

100mm

Speedmachine 3 130s GW

050G10 00 741 - black / red



soles
Michelin® Gripwalk®
soles
last (mm) **flex**
100 130
size range
24,0-31,0
g/MP 26,5
1950
liner type/style
3D Cork Fit
technologies
Infrared
Flex Adjustment
Tri-Fit Technology
45mm Power
Driver Strap
Tri Force Construction
Easy Entry Soft Flap

Speedmachine 3 130 GW

carry forward
050G14 00 7T1 - black / anthracite / red



soles
Gripwalk® soles
last (mm) **flex**
100 130
size range
24,0-31,0
g/MP 26,5
1920
liner type/style
3D Cork Fit Primaloft®
technologies
Infrared
Flex Adjustment
Tri-Fit Technology
45mm Power
Driver Strap
Tri Force Construction
Easy Entry Soft Flap

Speedmachine 3 120 GW

050G18 00 688 - grey / black / red



soles
Gripwalk® soles
last (mm) **flex**
100 120
size range
24,0-31,0
g/MP 26,5
1910
liner type/style
3D Cork Fit Primaloft®
technologies
Infrared
Flex Adjustment
Tri-Fit Technology
45mm Strap
Tri Force Construction
Easy Entry Soft Flap

Speedmachine 3 110 GW

050G22 00 N96 - black / grey / red



soles
Gripwalk® soles
last (mm) **flex**
100 110
size range
24,0-31,0
g/MP 26,5
1910
liner type/style
3D Cork Fit Primaloft®
technologies
Infrared
Tri-Fit Technology
45mm Strap
Tri Force Construction
Easy Entry Soft Flap

Speedmachine 3 100 GW

050G26 00 243 - anthracite / black / white



soles
Gripwalk® soles
last (mm) **flex**
100 100
size range
24,0-31,0
g/MP 26,5
1910
liner type/style
3D Performance Fit
Primaloft®
technologies
Infrared
Tri-Fit Technology
45mm Strap
Tri Force Construction
Easy Entry Soft Flap



All Mountain / High Performance / Speedmachine

100mm

Speedmachine 3 115w GW

050G15 00 137 - black / rose / white



soles
Gripwalk® soles

last (mm)	flex
100	115

size range
22,0-27,5

g/MP 24,5
1700

liner type/style
3D Cork Fit W
Primaloft®

technologies
Infrared
Tri-Fit Technology
35mm Power
Driver Strap
Tri Force Construction
Adjustable Cuff Profile
Easy Entry Soft Flap

Speedmachine 3 105w GW

050G19 00 4F3 - green / black / aqua



soles
Gripwalk® soles

last (mm)	flex
100	105

size range
22,0-27,5

g/MP 24,5
1700

liner type/style
3D Cork Fit W
Primaloft®

technologies
Infrared
Tri-Fit Technology
35mm Strap
Tri Force Construction
Adjustable Cuff Profile
Easy Entry Soft Flap

Speedmachine 3 95w GW

050G23 00 798 - black / light blue / white



soles
Gripwalk® soles

last (mm)	flex
100	95

size range
22,0-27,5

g/MP 24,5
1700

liner type/style
3D Cork Fit W
Primaloft®

technologies
Infrared
Tri-Fit Technology
35mm Strap
Tri Force Construction
Adjustable Cuff Profile
Easy Entry Soft Flap

Speedmachine 3 85w GW

050G27 00 4F4 - white / bronze / gold



soles
Gripwalk® soles

last (mm)	flex
100	85

size range
22,0-27,5

g/MP 24,5
1700

liner type/style
3D Performance Fit W
Primaloft®

technologies
Infrared
Tri-Fit Technology
35mm Strap
Tri Force Construction
Adjustable Cuff Profile
Easy Entry Soft Flap

050G27 00 4A2 - black / white / rose



soles
Gripwalk® soles

last (mm)	flex
100	85

size range
22,0-27,5

g/MP 24,5
1700

liner type/style
3D Performance Fit W
Primaloft®

technologies
Infrared
Tri-Fit Technology
35mm Strap
Tri Force Construction
Adjustable Cuff Profile
Easy Entry Soft Flap



All Mountain / High Performance / Sportmachine

102mm

Sportmachine 3 130 GW

carry forward

050T02 00 7T1 - black / anthracite / red



soles
Gripwalk® soles

last (mm)	flex
102	130

size range
24,5-32,5

g / MP 26,5
1980

liner type/style
3D Cork Fit Primaloft®

technologies
Infrared
Tri-Fit Technology
45mm Strap
Adjustable Cuff Profile
Tri Force Construction
Easy Entry Soft Flap

Sportmachine 3 120 GW

carry forward

050T04 00 M99 - anthracite / black / red



soles
Gripwalk® soles

last (mm)	flex
102	120

size range
24,5-32,5

g / MP 26,5
1980

liner type/style
3D Cork Fit Primaloft®

technologies
Infrared
Tri-Fit Technology
45mm Strap
Adjustable Cuff Profile
Tri Force Construction
Easy Entry Soft Flap

Sportmachine 3 110 GW

carry forward

050T06 00 047 - anthracite / black / green



soles
Gripwalk® soles

last (mm)	flex
102	110

size range
24,5-32,5

g / MP 26,5
1970

liner type/style
3D Performance Fit Primaloft®

technologies
Infrared
Tri-Fit Technology
35mm Strap
Adjustable Cuff Profile
Tri Force Construction
Easy Entry Soft Flap

Sportmachine 3 100 GW

carry forward

050T10 00 N96 - black / grey / red



soles
Gripwalk® soles

last (mm)	flex
102	100

size range
24,5-32,5

g / MP 26,5
1900

liner type/style
Precision Fit Primaloft®

technologies
Infrared
Tri-Fit Technology
35mm Strap
Adjustable Cuff Profile
Tri Force Construction
Easy Entry Soft Flap



Sportmachine 3 90

carry forward

050T14 00 7T1 - black / anthracite / red



soles
5355 Alpine High Traction soles

last (mm)	flex
102	90

size range
24,5-32,5

g / MP 26,5
1700

liner type/style
Comfort Fit Primaloft®

technologies
35mm Strap
Adjustable Cuff Profile
Tri Force Construction
Easy Entry Soft Flap

Sportmachine 3 80

carry forward

050T18 00 243 - anthracite / black / white



soles
5355 Alpine High Traction soles

last (mm)	flex
102	80

size range
24,5-32,5

g / MP 26,5
1700

liner type/style
Comfort Fit

technologies
35mm Strap
Tri Force Construction
Easy Entry Soft Flap

All Mountain / High Performance / Sportmachine

102mm

Sportmachine 3 105w GW

NEW

050T05 00 4F7 - black / anthracite / gold



soles

Gripwalk® soles

last (mm)	flex
102	105

size range

22,5-27,5

g/MP 24,5

1780

liner type/style

3D Cork Fit W

Primaloft®

technologies

Infrared

Tri-Fit Technology

35mm Strap

Adjustable Cuff Profile

Tri Force Construction

Easy Entry Soft Flap

Sportmachine 3 95w GW

carry forward

050T07 00 6R5 - black / green / white



soles

Gripwalk® soles

last (mm)	flex
102	95

size range

22,5-27,5

g/MP 24,5

1780

liner type/style

3D W Performance Fit

Primaloft®

technologies

Infrared

Tri-Fit Technology

35mm Strap

Adjustable Cuff Profile

Tri Force Construction

Easy Entry Soft Flap

Sportmachine 3 85w GW

carry forward

050T11 00 9G1 - black / bronze / white



soles

Gripwalk® soles

last (mm)	flex
102	85

size range

22,5-27,5

g/MP 24,5

1780

liner type/style

Precision Fit W

Primaloft®

technologies

Infrared

Tri-Fit Technology

35mm Strap

Adjustable Cuff Profile

Tri Force Construction

Easy Entry Soft Flap

Sportmachine 3 75w

carry forward

050T15 00 3A9 - black / anthracite / rose



soles

5355 Alpine High
Traction soles

last (mm)	flex
102	75

size range

22,5-27,5

g/MP 24,5

1580

liner type/style

Comfort Fit W

Primaloft®

technologies

35mm Strap

Adjustable Cuff Profile

Tri Force Construction

Easy Entry Soft Flap

Sportmachine 3 65w

carry forward

050T19 00 541 - black / anthracite / white



soles

5355 Alpine High
Traction soles

last (mm)	flex
102	65

size range

22,5-27,5

g/MP 24,5

1580

liner type/style

Comfort Fit W

technologies

35mm Strap

Tri Force Construction

Easy Entry Soft Flap



The All-Mountain Adventure.



All Mountain / Touring / Unlimited

99mm

Unlimited LT 130 DYN

carry forward

050P30 00 4R1 - avio / black / red



soles
Gripwalk® Michelin® +
soles Dynafit® inserts

last (mm)	flex
99	130

size range
22,5-30,5

g/MP 26,5
1480

liner type/style
3D Light Performance
Fit TF

technologies
Infrared
Tri-Fit Technology
Hike Mechanism
50mm Power Strap +
quick release
Tri Force Construction

Unlimited 130 DYN

carry forward

050P34 00 4R3 - black / irid green / red



soles
Gripwalk® PU +
soles Dynafit® inserts

last (mm)	flex
99	130

size range
22,5-30,5

g/MP 26,5
1680

liner type/style
3D Cork Fit Primaloft®
Light

technologies
Infrared
Tri-Fit Technology
Hike Mechanism
50mm Power Strap +
quick release
Tri Force Construction

Unlimited 120 DYN

carry forward

050P36 00 4R4 - grey / black / red



soles
Gripwalk® PU +
soles Dynafit® inserts

last (mm)	flex
99	120

size range
22,5-30,5

g/MP 26,5
1680

liner type/style
3D Cork Fit Primaloft®
Light

technologies
Infrared
Tri-Fit Technology
Hike Mechanism
50mm Power Strap +
quick release
Tri Force Construction

Unlimited 90 DYN

NEW

050P44 00 4R1 - avio / black / red



soles
Gripwalk® PU +
soles Dynafit® inserts

last (mm)	flex
99	120

size range
22,5-27,5

g/MP 23,5
1490

liner type/style
3D Performance Fit TF

technologies
Infrared
Tri-Fit Technology
Hike Mechanism
35mm Strap
Tri Force Construction

Unlimited LT 115w DYN

carry forward

050P31 00 4R2 - avio / black / light blue



soles
Gripwalk® Michelin® +
soles Dynafit® inserts

last (mm)	flex
99	115

size range
22,5-27,5

g/MP 24,5
1390

liner type/style
3D Light Performance
Fit TF W

technologies
Infrared
Tri-Fit Technology
Hike Mechanism
50mm Power Strap +
quick release
Tri Force Construction

Unlimited 105w DYN

carry forward

050P37 00 4R5 - black / irid purple / red



soles
Gripwalk® PU +
soles Dynafit® inserts

last (mm)	flex
99	105

size range
22,5-27,5

g/MP 24,5
1530

liner type/style
3D Cork Fit W
Primaloft® Light

technologies
Infrared
Tri-Fit Technology
Hike Mechanism
45mm Power Strap
Tri Force Construction

Unlimited 95w DYN

carry forward

050P39 00 4R6 - light green / black / light blue



soles
Gripwalk® PU +
soles Dynafit® inserts

last (mm)	flex
99	95

size range
22,5-27,5

g/MP 24,5
1530

liner type/style
3D Cork Fit W
Primaloft® Light

technologies
Infrared
Tri-Fit Technology
Hike Mechanism
45mm Power Strap
Tri Force Construction

HF family.

Entry Reimagined.



HF Pro.

Comfort meets precision.

Uncover the pinnacle of comfort and convenience with **Nordica's HF Pro Collection**. Effortlessly slip them on and off with a user-friendly closure system that perfectly conforms to your foot's unique shape. With a refined and modern design, these boots excel in providing the control and confidence you seek. **Nordica's HF Pro Collection** give you the power to ski with unwavering control and unmatched confidence while ensuring unparalleled comfort, so you can relish each and every run with a lasting smile.

Closure System

Incredibly easy to operate, the HF Pro Closure System maximizes convenience while boosting stability and control.

- **EXCEPTIONALLY EASY TO STEP IN AND OUT OF AND ADJUST.**
- **CONTROL AND RESPONSE PAIRED WITH CONVENIENCE.**

XL Wiring Cable Buckle

The HF Pro's Micro Fit Dial allows you to fine tune the boot's fit and return to this tailored fit each time you step into the boots.

- **CREATES A PRECISE, PERSONALIZED FIT.**
- **SET-IT-AND-FORGET-IT CONVENIENCE.**

Adjustable Cable

The HF Pro closure system can easily be adjusted to fit a variety of foot and lower leg shapes.

- **CREATES A PERSONALIZED FIT THAT MIMICS YOUR FOOT AND LOWER LEG SHAPE.**
- **MAXIMIZES PERFORMANCE AND COMFORT.**

ACP

The HF Pro's Adjustable Cuff Profile allows skiers with high volume calves to increase the circumference of the boot's upper cuff by up to 8mm..

- **EASILY ATTAINS THE ULTIMATE FIT**
- **BOOSTS PERFORMANCE AND COMFORT.**



All Mountain / Premium Comfort / HF Pro

100mm

HF Pro 130 GW

NEW

050J06 00 7T1 - black / anthracite / red



soles

Gripwalk® soles

last (mm)	flex
100	130

size range

24,5-30,5

g / MP 26,5

1780

liner type/style

3D Cork Fit Primaloft®

technologies

Infrared

Double Axis Pivot

45mm Strap

Hands Free

Step In & Out

Monolock Buckle

HF Pro 110 GW

NEW

050J10 00 688 - grey / black / red



soles

Gripwalk® soles

last (mm)	flex
100	110

size range

24,5-30,5

g / MP 26,5

1780

liner type/style

3D Performance Fit

Primaloft®

technologies

Infrared

Double Axis Pivot

35mm Strap

Hands Free

Step In & Out

Monolock Buckle

HF Pro 105w GW

NEW

050J11 00 P36 - light blue / white / green



soles

Gripwalk® soles

last (mm)	flex
100	105

size range

22,5-27,5

g / MP 24,5

1750

liner type/style

3D Cork Fit Primaloft®

technologies

Infrared

Double Axis Pivot

45mm Strap

Hands Free

Step In & Out

Monolock Buckle

HF Pro 95w GW

NEW

050J213 00 R86 - green / black / white



soles

Gripwalk® soles

last (mm)	flex
100	95

size range

22,5-27,5

g / MP 24,5

1750

liner type/style

3D Performance Fit

Primaloft®

technologies

Infrared

Double Axis Pivot

35mm Strap

Hands Free

Step In & Out

Monolock Buckle



All Mountain / Premium Comfort / HF

102mm

HF 120 GW

050K06 01 M99 - anthracite / black / red



soles
Gripwalk® soles

last (mm)	flex
102	120

size range
24,0-31,0

g/MP 26,5
1900

liner type/style
HF 3D Cork Fit
Primaloft® Performance

technologies
Infrared
Instep Volume Control
Double Axis Pivot
45mm Power
Driver Strap
Hands Free
Step In & Out
Monolock Buckle

HF 110 GW

050K12 01 7T1 - black / anthracite / red



soles
Gripwalk® soles

last (mm)	flex
102	100

size range
24,0-31,0

g/MP 26,5
1760

liner type/style
HF 3D Cork Fit
Primaloft®

technologies
Infrared
Instep Volume Control
Double Axis Pivot
Hands Free Step
In & Out
Monolock Buckle

HF 100

050K18 01 2T5 - grey / black / white



soles
5355 Alpine High
Traction double
density PU

last (mm)	flex
102	100

size range
24,0-31,0

g/MP 26,5
1750

liner type/style
HF 3D Performance Fit
Primaloft®

technologies
Infrared
Instep Volume Control
Double Axis Pivot
Hands Free Step
In & Out
Monolock Buckle

HF 85w GW

050K13 01 4F5 - black / green / aquamarine



soles
Gripwalk® soles

last (mm)	flex
102	85

size range
23,0-27,5

g/MP 24,5
1750

liner type/style
HF 3D Cork Fit W
Primaloft®

technologies
Infrared
Instep Volume Control
Double Axis Pivot
Hands Free Step
In & Out
Monolock Buckle

HF 75w

050K19 01 9G1 - black / bronze / white



soles
5355 Alpine High
Traction double
density PU

last (mm)	flex
102	75

size range
23,0-27,5

g/MP 24,5
1580

liner type/style
HF 3D Performance
Fit W Primaloft®

technologies
Infrared
Instep Volume Control
Double Axis Pivot
Hands Free Step
In & Out
Monolock Buckle





All Mountain / Sport Performance / The Cruise

104mm

The Cruise 130 GW

NEW

050638 02 M99 - anthracite / black / red



soles
Gripwalk® soles

last (mm)	flex
104	130

size range
24,0-32,5

g/MP 26,5
1980

liner type/style
3D Cork Fit Primaloft®

technologies
Instep Volume Control
Adjustable Cuff Profile
45mm Strap
Full Alu Micro Buckles
Easy Entry Soft Flap

The Cruise 120 GW

carry forward

50640 02 7T1 - black / anthracite / red



soles
Gripwalk® soles

last (mm)	flex
104	120

size range
24,0-32,5

g/MP 26,5
1940

liner type/style
Performance Fit
Primaloft®

technologies
Instep Volume Control
Adjustable Cuff Profile
35mm Strap
Full Alu Micro Buckles
Easy Entry Soft Flap

The Cruise 100

carry forward

050650 02 243 - anthracite / black / white



soles
Gripwalk® soles

last (mm)	flex
104	100

size range
24,0-32,5

g/MP 26,5
1660

liner type/style
Comfort Fit

technologies
Instep Volume Control
Adjustable Cuff Profile
35mm Strap
Full Alu Micro Buckles
Easy Entry Soft Flap

The Cruise 80

carry forward

050660 02 7T1 - black / anthracite / red



soles
5355 Alpine High
Traction soles

last (mm)	flex
104	80

size range
24,0-32,5

g/MP 26,5
1590

liner type/style
Comfort Fit

technologies
Instep Volume Control
35mm Strap
Full Alu Micro Buckles
Easy Entry Soft Flap

The Cruise 95w GW

NEW

050644 G2 6R5 - black / green / white



soles
Gripwalk® soles

last (mm)	flex
104	95

size range
22,5-27,5

g/MP 24,5
1710

liner type/style
3D Cork Fit Primaloft®

technologies
Instep Volume Control
Adjustable Cuff Profile
45mm Strap
Full Alu Micro Buckles
Easy Entry Soft Flap

The Cruise 75w

carry forward

050652 02 4D1 - pearl black / white / gold



soles
5355 Alpine High
Traction soles

last (mm)	flex
104	75

size range
22,5-27,5

g/MP 24,5
1550

liner type/style
Comfort Fit W

technologies
Instep Volume Control
Adjustable Cuff Profile
35mm Strap
Full Alu Micro Buckles
Easy Entry Soft Flap

The Cruise 65w

carry forward

050670 02 Q04 - black / white / green



soles
5355 Alpine High
Traction soles

last (mm)	flex
104	65

size range
22,5-27,5

g/MP 24,5
1480

liner type/style
Comfort Fit W

technologies
Instep Volume Control
35mm Strap
Full Alu Micro Buckles
Easy Entry Soft Flap

Speedmachine J4

carry forward

050734 00 7T1 - black / anthracite / red



soles
5355 High Traction

last (mm) **flex**
100 55

size range
19,0-27,5

g/MP 25,5
1400

liner type/style
Comfort Fit

technologies
Strap 25 mm
Micro Adj Buckles

Speedmachine J3

carry forward

050860 00 7T1 - black / anthracite / red



soles
5355 High Traction

flex
45

size range
20,0-26,5

g/MP 21,5
860

liner type/style
Comfort Fit

technologies
Full Alu Buckles
Easy Entry Soft Flap
Weight Adjuster

Speedmachine J2

carry forward

050862 00 7T1 - black / anthracite / red



soles
5355 High Traction

flex
45

size range
16,5-23,5

g/MP 18,5
710

liner type/style
Comfort Fit

technologies
Full Alu Buckles
Easy Entry Soft Flap
Weight Adjuster

Speedmachine J1

carry forward

050864 00 7T1 - black / anthracite / red



soles
5355 High Traction

flex
25

size range
14,5-19,5

g/MP 16,0
680

liner type/style
Comfort Fit

technologies
Ratchet
Single Buckle

Speedmachine J4 girl

carry forward

050736 00 3L4 - light blue / white / rose



soles
5355 High Traction

last (mm) **flex**
100 55

size range
19,0-27,5

g/MP 25,5
1400

liner type/style
Comfort Fit

technologies
Strap 25 mm
Micro Adj Buckles

Speedmachine J3 girl

carry forward

050870 01 3L4 - light blue / white / rose



soles
5355 High Traction

flex
45

size range
20,0-26,5

g/MP 21,5
860

liner type/style
Comfort Fit

technologies
Full Alu Buckles
Easy Entry Soft Flap
Weight Adjuster

Speedmachine J2 girl

carry forward

050872 01 3L4 - light blue / white / rose



soles
5355 High Traction

flex
45

size range
16,5-23,5

g/MP 18,5
710

liner type/style
Comfort Fit

technologies
Full Alu Buckles
Easy Entry Soft Flap
Weight Adjuster

Speedmachine J1 girl

carry forward

050874 01 3L4 - light blue / white / rose



soles
5355 High Traction

flex
25

size range
14,5-19,5

g/MP 16,0
680

liner type/style
Comfort Fit

technologies
Ratchet
Single Buckle

Dobermann 60

carry forward

050732 01 T80 - black / anthracite



soles
5355 High Traction

last (mm)	flex
100	60

size range
19,0-27,5

g / MP 26,5
1420

liner type/style
Comfort Fit

technologies
Strap 25 mm
Micro Adj. Buckles



Rental



Rental / Ski Boots

HF Pro & HF

HF Pro 110 R GW

NEW

050J20 00 7T1 - anthracite / black / red



soles
Gripwalk® soles

last (mm)	flex
100	110

size range
24,5-30,5

g/MP 26,5
1780

liner type/style
HF 3D Hygienical Comfort Fit

technologies
Infrared
Double Axis Pivot
35mm Strap
Hands Free
Step In & Out
Monolock Buckle

HF Pro 85w R GW

NEW

050J21 00 731 - black / anthracite / green



soles
Gripwalk® soles

last (mm)	flex
100	85

size range
22,5-27,5

g/MP 24,5
1750

liner type/style
HF 3D Hygienical Comfort Fit W

technologies
Infrared
Double Axis Pivot
35mm Strap
Hands Free
Step In & Out
Monolock Buckle

HF 90 R GW

050K30 G1 4F1 - anthracite / grey / red



soles
Gripwalk® soles

last (mm)	flex
102	90

size range
24,0-31,0

g/MP 26,5
1750

liner type/style
HF 3D Hygienical Comfort Fit

technologies
Infrared
Instep Volume Control
Double Axis Pivot
Hands Free Step
In & Out
Monolock Buckle

HF 75w R GW

050K31 G1 4F6 - anthracite / grey / green



soles
Gripwalk® soles

last (mm)	flex
102	75

size range
23,0-27,5

g/MP 24,5
1740

liner type/style
HF 3D Hygienical Comfort Fit W

technologies
Infrared
Instep Volume Control
Double Axis Pivot
Hands Free Step
In & Out
Monolock Buckle

Machine family

Speedmachine 3 110 R GW

050G40 G0 M99 - anthracite / black / red



soles
Gripwalk® soles

last (mm)	flex
100	110

size range
24,0-31,0

g/MP 26,5
1900

liner type/style
3D Hygienical Fit

technologies
Infrared
Tri-Fit Technology
35mm Strap
Tri Force Construction
Easy Entry Soft Flap
4 Buckles Micro Alu

Speedmachine 95w R GW

050G41 G0 047 - anthracite / black / green



soles
Gripwalk® soles

last (mm)	flex
100	95

size range
22,0-27,5

g/MP 24,5
1700

liner type/style
3D Hygienical Fit W

technologies
Infrared
Tri-Fit Technology
35mm Strap
Tri Force Construction
Adjustable Cuff Profile
Easy Entry Soft Flap
4 Buckles Micro Alu

Sportmachine 3 100 R GW

carry forward

050T22 00 7T1 - black / anthracite / red



soles
Gripwalk® soles

last (mm)	flex
102	100

size range
22,5-32,5

g/MP 26,5
1980

liner type/style
Hygienical Comfort Fit

technologies
Infrared
Tri-Force Construction
35mm Strap
Adjustable Cuff Profile
4 Buckles Micro Alu

Sportmachine 3 90 R

carry forward

050T26 G0 M99 **GW** - 00 M99 - anthracite / black / red



soles
Gripwalk® or 5355
Alpine High Traction

last (mm)	flex
102	90

size range
22,5-32,5

g/MP 26,5
1960 - 1980 (GW)

liner type/style
Hygienical Comfort Fit

technologies
Infrared
Tri-Force Construction
35mm Strap
Adjustable Cuff Profile
4 Buckles Micro Alu

Machine family

Sportmachine 75w R

carry forward

050T27 G0 047 **GW** - 00 047 - anthracite / black / green



soles

Gripwalk® or 5355
Alpine High Traction

last (mm) flex
102 75

size range
22,5-27,5

g/MP 24,5
1820 - 1800 (GW)

liner type/style
Hygienical Comfort
Fit W

technologies

Infrared
Tri-Force Construction
35mm Strap
Adjustable Cuff Profile
4 Buckles Micro Alu

The Cruise

The Cruise 90 R GW

carry forward

050678 G2 M99 - anthracite / black / red



soles

Gripwalk® soles

last (mm) flex
104 90

size range
24,0-32,5

g/MP 26,5
2050

liner type/style
Comfort RTL
Antibacterial

technologies

Infrared
Tri-Fit Technology
Strap 35mm
Adjustable Cuff Profile
Tri Force Construction
Easy Entry Soft Flap
4 Buckles Micro Alu

The Cruise 75w R GW

carry forward

050682 G2 S41 - anthracite / white / green



soles

Gripwalk® soles

last (mm) flex
104 75

size range
22,5-27,5

g/MP 24,5
1890

liner type/style
Comfort RTL
Antibacterial

technologies

Infrared
Tri-Fit Technology
Strap 35mm
Adjustable Cuff Profile
Tri Force Construction
Easy Entry Soft Flap
4 Buckles Micro Alu

Junior

Speedmachine J4 R

carry forward

050738 00 M99 - anthracite / black / red



soles

5355 Alpine
High Traction

last (mm) flex
100 60

size range
19,0-27,5

g/MP 25,5
1650

liner type/style
Comfort RTL
Antibacterial

technologies

Micro Adj Buckles
Easy Entry Soft Flap
Hot Stamped Size
& Lenght

Speedmachine J3 R

carry forward

050880 00 M99 - anthracite / black / red



soles

5355 Alpine
High Traction

flex
45

size range
20,0-26,5

g/MP 21,5
1060

liner type/style
Comfort RTL
Antibacterial

technologies

3 Buckles Alu
Easy Entry Soft Flap
Weight Adjuster
Hot Stamped Size
& Lenght

Speedmachine J2 R

carry forward

050882 00 M99 - anthracite / black / red



soles

5355 Alpine
High Traction

flex
45

size range
16,5-23,5

g/MP 18,5
810

liner type/style
Comfort RTL
Antibacterial

technologies

2 Buckles AluEasy
Entry Soft Flap
Weight Adjuster
Hot Stamped Size
& Lenght

Speedmachine J1 R

carry forward

050884 00 M99 - anthracite / black / red



soles

5355 Alpine
High Traction

flex
25

size range
14,5-19,5

g/MP 16,5
710

liner type/style
Comfort fit

technologies

Ratchet
Hot Stamped Size
& Lenght

Accessories





Business Trolley

ON3046 02 100 - black / red



Boot Backpack

ON3015 03 001 - black / red



Boot Bag

ON3014 03 001 - black / red



Boot Bag Lite

ON3037 03 001 - black / red



Pro Backpack

ON3052 00 741 - black / red



Race XL Duffle Roller Dobermann

ON3043 01 741 - black / red



12mtravel Bag

ON3048 00 001 - black



Ski Bag Lite

ON3038 01 741 - black / red



Single Ski Bag

ON3017 02 741 - black / red



3 Pair Ski Bag

GS RACE ON3034 00 741 - black / red

DH RACE - ON3035 00 741 - black / red



Double Roller Ski Bag

ON3018 02 741 - black / red



Cargo Roller Ski Bag

ON3033 00 741 - black / red



Race XL gear pack Domme

NEW
 0N3055 00 001 - black
 * not made by Invicta



Boot Backpack Lite

NEW
 0N3054 00 001 - black / red
 * not made by Invicta



Trend Backbag

0N3053 00 001 - black / red
 * not made by Invicta



Unlimited Skin

0B2050 00 001 Unlimited 104 skin - 0B2051 00 001 Unlimited 94 skin -
 0B2052 00 001 Unlimited 88 skin



NORDICA

Action Pictures

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